

6K06

INSTRUCTION MANUAL

FL-2500

YAESU MUSEN CO., LTD.

TOKYO JAPAN

FL-2500 LINEAR AMPLIFIER

GENERAL

The FL-2500 Linear Amplifier is designed to match the "F" series transceivers and transmitters in appearance and drive requirements to run high power input covering the ham bands 160 through 10 meters.

The FL-2500 uses five 6KD6 tubes in a class AB grounded grid circuit configuration. The tubes are forced-air cooled by two very quiet high speed internal fans.

Automatic Level Control circuit controls the exciter gain to allow the highest average power without distortion caused by peak clipping. Changeover circuit biases the tubes to cut-off, eliminating unwanted heat and diode noise generation when receiving.

An internal changeover relay feeds the antenna to the exciter for barefoot operation when the FL-2500 is turned off or is on standby condition. A built-in SWR bridge measures the SWR on by barefoot and linear operations.

The built-in solid state power supply requires no warm-up period and provides excellent voltage regulation.

SPECIFICATIONS

Circuit	: Grounded Grid Class AB
Frequency Coverage	: Ham bands 160 through 10 meters
Plate Input	: 2000 Watts PEP 1500 Watts CW 300 Watts AM
Plate Voltage	: 1250 Volts DC in SSB Mode 900 Volts DC in TUNE/CW Mode
Drive Requirement	: 100 Watts PEP or less
Input Impedance	: 50 ohms, unbalanced
Output Impedance	: 50 ohms, unbalanced
Third Order Distortion	: 30 db or better at 1000 Watts PEP

Tube Complement	: 5 x 6KD6
Cooling	: Forced-Air Cooling
Power Requirement	: AC 100, 110, 117 Volts 50/60 Hz 18 Amps AC 200, 220, 234 Volts 50/60 Hz 9 Amps
Dimensions	: 14 1/2" Wide, 6 1/4" High, 11 1/2" Deep
Weight	: 44 lbs.

FRONT PANEL CONTROLS

POWER - OFF	: Rocker switch turns power on.
OPER - STBY	: Rocker switch applies Bias when standby and relay is disengaged.
SWR - IP	: Rocker switch selects either SWR or plate current meter reading.
F - R	: Rocker switch selects either forward or reflected SWR bridge reading.
SENS	: Potentiometer adjusts meter sensitivity for SWR measurement.
PLATE	: Plate capacitor in tank circuit.
MODE (SSB-TUNE/CW)	: Rocker switch selects either SSB or TUNE/CW mode.

INSTALLATION

Carefully remove the FL-2500 from its packing carton and examine it for any visible shipping damage, check the control knobs and switches for complete freedom of action. Should any damage be apparent, notify the delivering carrier immediately stating the nature of the damage in detail.

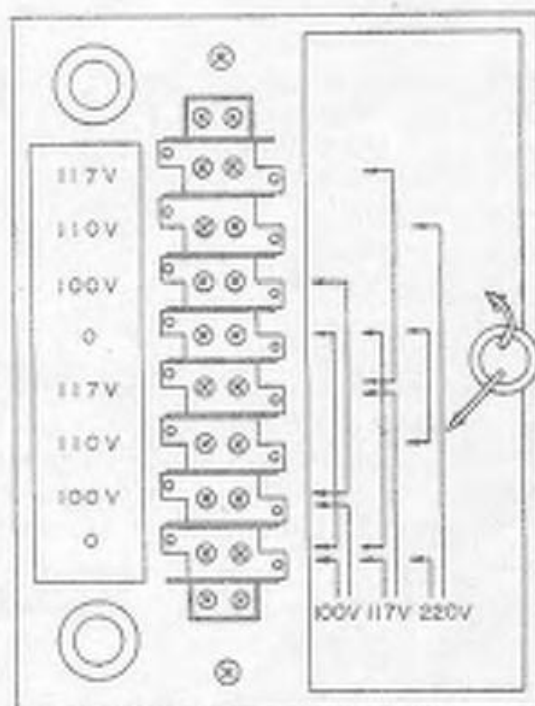
In general, care should be taken to insure that enough space is allowed around the amplifier cabinet to permit adequate air circulation within the linear amplifier. Do not cover the top of the FL-2500 with books, papers or other equipments. Do not insert anything under the bottom of the FL-2500, or over-heating may result.

POWER REQUIREMENT

The FL-2500 has a built-in power supply which can be operated from either 100, 117 or 220 volts AC 50/60 Hz. The FL-2500 is shipped from the factory connected to operate on 220 volts AC.

It is recommended that the FL-2500 is operated from its own 220 volts 10 amps or greater circuit. If 117 or 100 volts is all that is available, it should be fused for 30 amps, circuit conductors should be larger than #10 and no other equipment should be operated from this circuit. DO NOT, under any circumstances, operate the FL-2500 from a 115 volts lighting circuit, as the circuit conductors are not large enough to carry this load.

The following diagram shows the wiring connections for 110, 117 and 220 volts operation. Connections must be made as shown, or serious damage may result.



ANTENNA REQUIREMENT

The FL-2500 has been designed for use with an antenna resonant at the operating frequency and having approximate impedance within the limit of 40 to 60 ohms. The nominal output impedance of the FL-2500 is 50 ohms. When the impedance of the antenna used is far from this value, it is recommended that an antenna matching network be used which will allow the FL-2500 to work into its nominal 50 ohms load for maximum power transfer into the antenna.

GROUND REQUIREMENT

The FL-2500 should be connected to a good earth ground through as short and as large a gauge wire as possible for best performance and maximum safety. A connecting post marked "GND" is provided on the rear apron of the chassis.

CAUTION =====

NEVER OPERATE THE FL-2500 WITHOUT FIRST CONNECTING IT TO AN EARTH GROUND, AND AN ANTENNA OR 50 OHM DUMMY LOAD, OR SERIOUS DAMAGE MAY RESULT

EXCITER REQUIREMENT

To operate the FL-2500 at its maximum power input, it will be required that the exciter delivers 100 watts PEP SSB output. All our FTdx-500 SOKA-747, FT-250, FT-277 transceivers and FLdx-500 transmitter have sufficient power to drive the FL-2500 at its maximum input. The exciter should be placed as close to the amplifier as practical to avoid long coax and ground connections.

ALC

On the rear of the FL-2500, a terminal is provided for connection to the exciter of the ALC voltage which controls the gain of the exciter to prevent distortion caused by peak clipping.

Relay Control

RY and E terminal on the rear of the FL-2500 are provided for connection to the exciter relay circuit which is normally open, and which closes on transmit and thus keys the FL-2500 at the same time. E terminal should be connected to ground for exciters whose relay contact connects to ground on transmit. The terminals are jumpered with a wire for testing purpose when the unit is shipped from the factory.

OPERATION

CAUTION *****

BE SURE THAT THE FL-2500 IS CONNECTED TO A 50 OHMS ANTENNA SYSTEM OR A 50 OHMS DUMMY LOAD AND THAT THE PROPER POWER CONNECTIONS HAS BEEN MADE FOR THE LINE VOLTAGE THAT IS TO BE USED. (SEE PAGE 3)

For all modes of operation, the FL-2500 is tuned up with a single R.F. frequency driving it. The exciter may be tuned up on CW into the antenna connected to the FL-2500 with operation switch at STBY position, or by leaving the FL-2500 power off. After the exciter has been tuned up, turn the exciter to standby and turn the operation switch to "OPER" position.

CW and AM Operation

Preset the controls and switches as follows:

POWER switch	: OFF
OPER switch	: STBY
SWR/IP switch	: IP
BAND switch	: Desired band
PLATE control	: To the number given in the chart 1
LOAD control	: Fully counter-clockwise on number zero
MODE switch	: TUNE/CW

Turn the power switch of the FL-2500 on and wait for a few seconds for tubes warm up. Turn OPER switch onto "OPER" position.

Turn on the exciter and increase the exciter output while not exceeding 0.6 amps plate current and tune the plate control for dip in the plate current. Alternately adjust the plate and loading controls while increasing the exciter power in small increments until maximum R.F. output occurs at 1.5 amps plate current. Do not exceed 10 seconds at maximum input to protect the tubes.

Now you are ready for CW and AM operation.

To measure relative power output, set the meter switch to "SWR" and "F" (forward) position. If the relative output meter goes off scale during tune up, reduce the meter sensitivity control in a downward direction. Approximate settings of the loading control at maximum input in TUNE/CW mode are given in the table 1 for 50 ohms load.

For AM operation, tune up the FL-2500 as described previously. Then the exciter should be adjusted to run the FL-2500 at 0.35 amps plate current with unmodulated carrier.

<u>BAND</u>	<u>FREQ. (MHz)</u>	<u>PLATE</u>	<u>LOADING</u>
160	1.8	0.5	10
	2.0	10	10
80	3.5	2	1
	4.0	7	10
40	7.0	4	1
	7.3	5	2
20	14.0	5.5	4
	14.35	6	4.5
15	21.0	8	4
	21.45	8.5	4
10	28.0	8.5	4.5
	29.7	10	5

(Table 1)

SSB Operation

Pretune the FL-2500 as described in TUNE/CW mode, then turn MODE switch onto SSB position and retune the FL-2500 until maximum R. F. output occurs at 1.5 amps plate current. Do not exceed 5 seconds at maximum input. Approximate settings of the plate control and loading control at maximum input in SSB mode are given in the table 2 for 50 ohms load.

Now you are ready to operate in SSB. The exciter should be adjusted to run the FL-2500 plate current between 0.6 and 0.7 amps under normal voice operating conditions, because the meter cannot follow speech speed.

To measure the SWR of the antenna system, set the meter switch to SWR and apply R. F. power to the antenna. Adjust the meter sensitivity control to read full scale at SWR switch "F" position. Turn SWR switch to "R" position, then SWR may be read directly from upper scale of the meter.

<u>BAND</u>	<u>FREQ. (MHz)</u>	<u>PLATE</u>	<u>LOADING</u>
160	1.8	1	2
	2.0	10	10
80	3.5	1.5	2
	4.0	7	10
40	7.0	4	2.5
	7.3	5	3
20	14.0	5	4
	14.35	6	4.5
15	21.0	8.5	4
	21.45	9	4
10	28.0	9	4.5
	29.7	10	5

(Table 2)

THEORY OF OPERATION

The FL-2500 is designed to use five 6KD6 tubes in a class AB grounded grid configuration.

The RF driving power delivered to the input is applied to the tube cathodes through a changeover relay and a pi-network.

The RF voltage is coupled through C202 to ALC rectifier diodes D201 and D202. The cathode potential of D201 is determined by VR201 and R202, so that adequate automatic level control voltage is available to control the exciter. The bias is set by R204 for 0.1 amps idle current. In standby, the cold end of S202A is opened so that bias voltage cuts off the tubes. The plate circuit is coupled to the 50 ohms output load by an adjustable pi-network through the SWR bridge circuit.

SERVICING

WARNING =====

EXTREME CAUTION SHOULD BE TAKEN WHENEVER MAKING ANY ADJUSTMENTS INSIDE THE CABINET. BEFORE OPENING THE CABINET COVER, UNPLUG THE POWER PLUG FROM THE AC LINE

Removing Top and Bottom Covers

After disconnecting the power cord from the AC line, the top cover can be easily and safely removed by pulling up the two lock fasteners.

The bottom cover can be removed by taking out the four screws on it.

Removing Shield Cover

After removing the top cover, the shield cover of the PA compartment can be removed by taking out two screws on the shield cover.

Removing the Cabinet

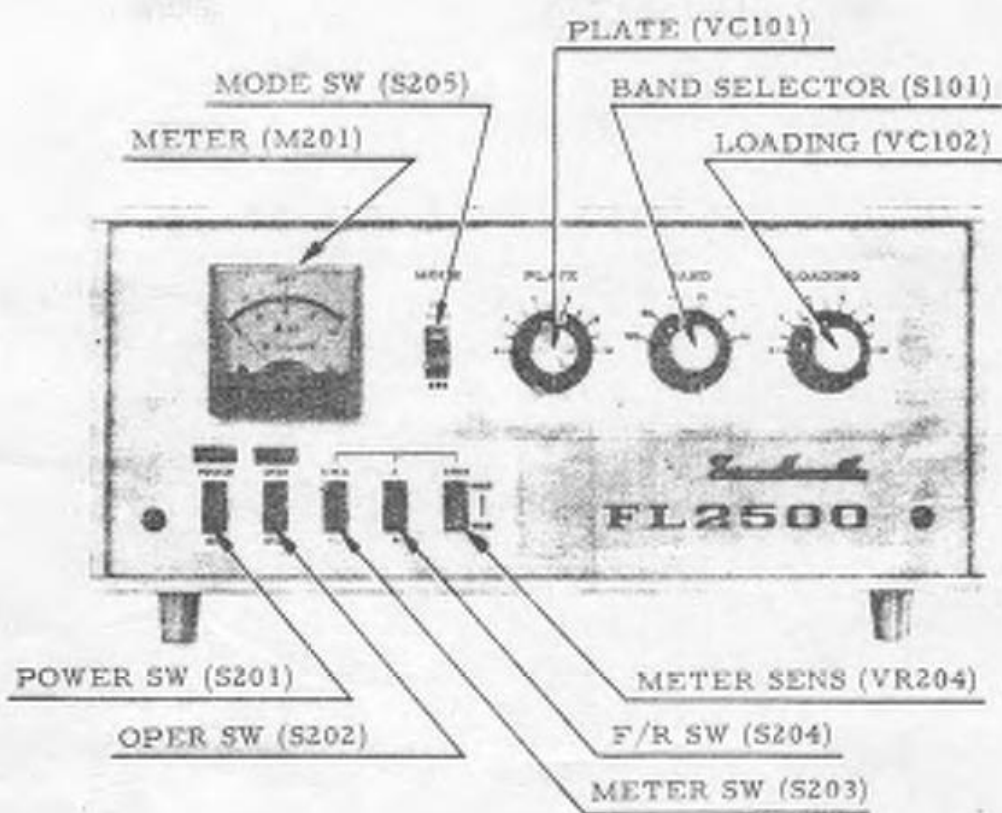
After removing six screws on the front end and two in the bottom of the cabinet, the cabinet can be slid out backwards from the chassis and panel assembly.

Tube Replacement

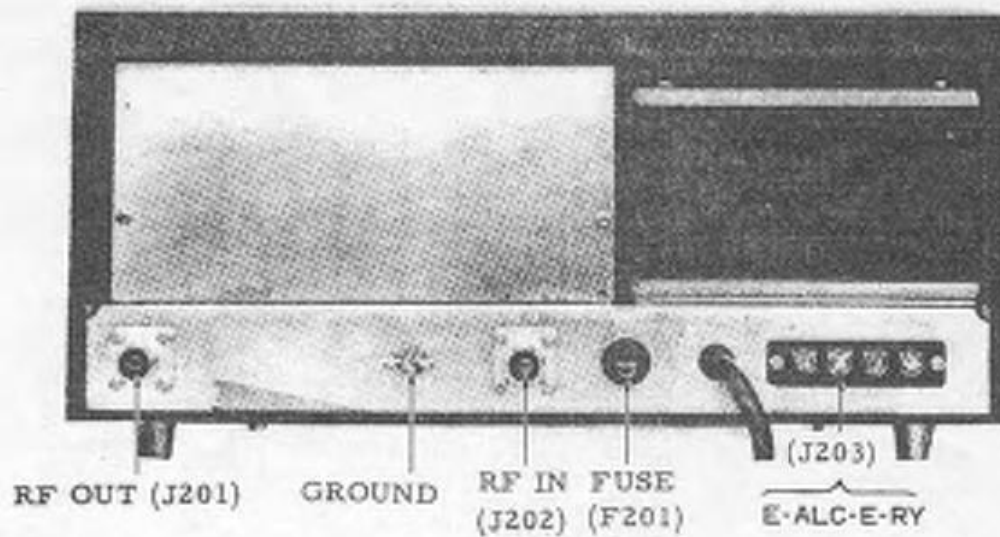
If it becomes necessary to replace the tubes in the FL-2500, the same manufacturer brand should be used.

Trouble Shooting

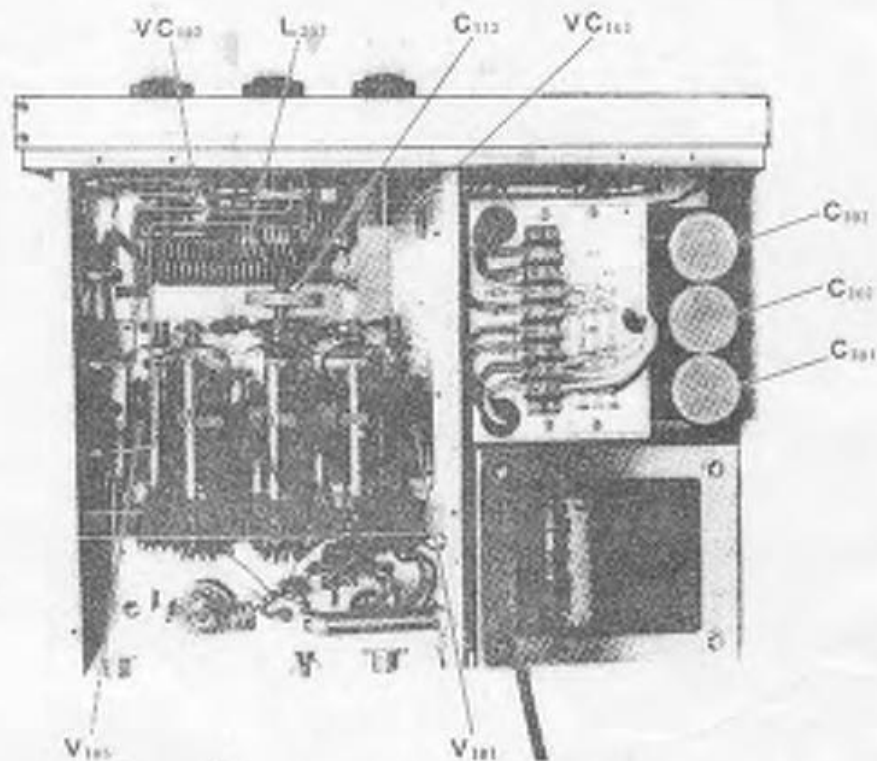
During long periods of operation, it is quite possible that some problem will arise which cannot be cured by tube substitution. If this occurs, it is recommended that you either return it to your dealer or write us in detail.



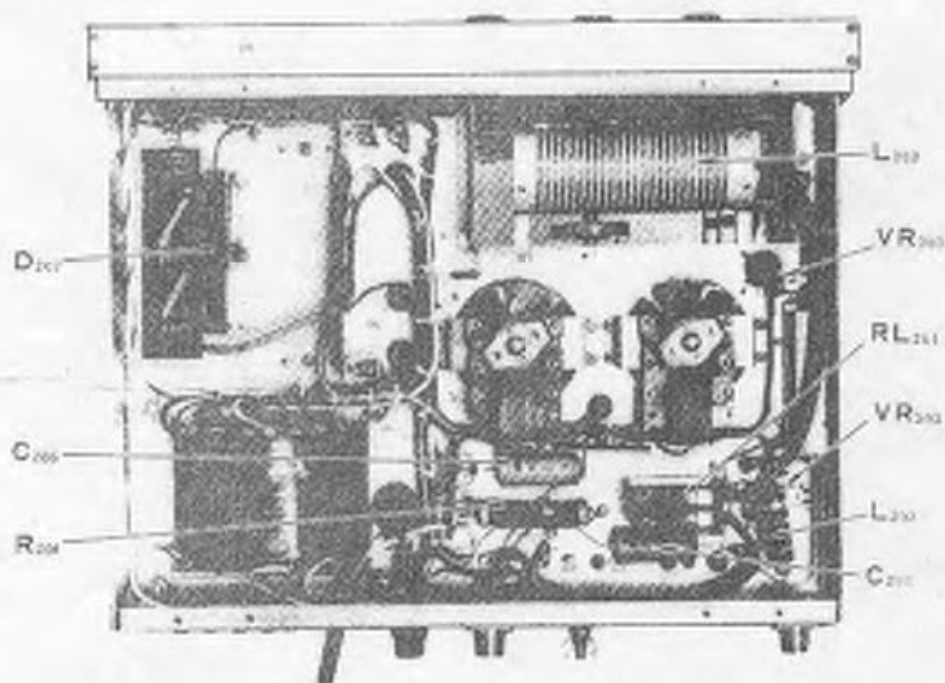
FRONT VIEW



REAR VIEW



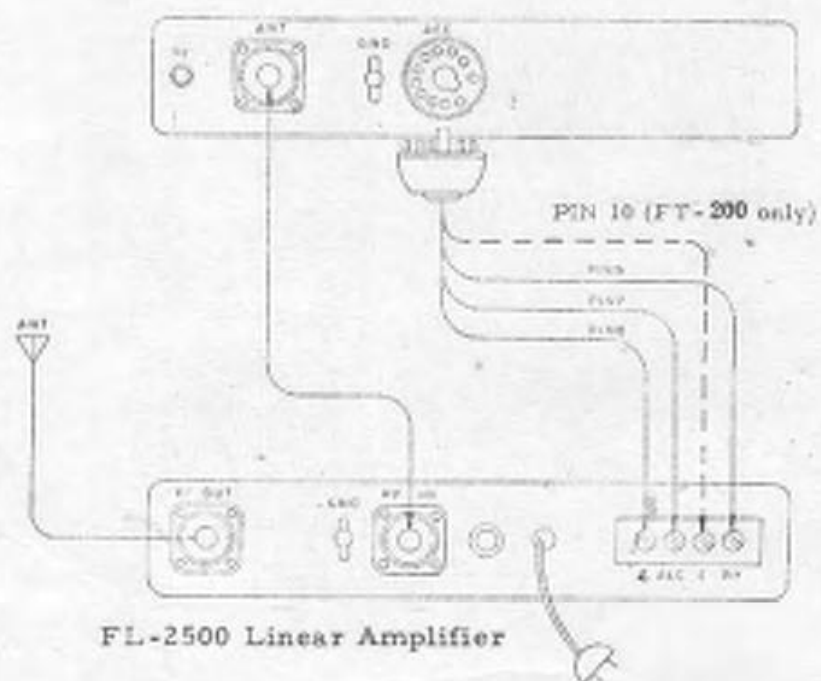
TOP VIEW



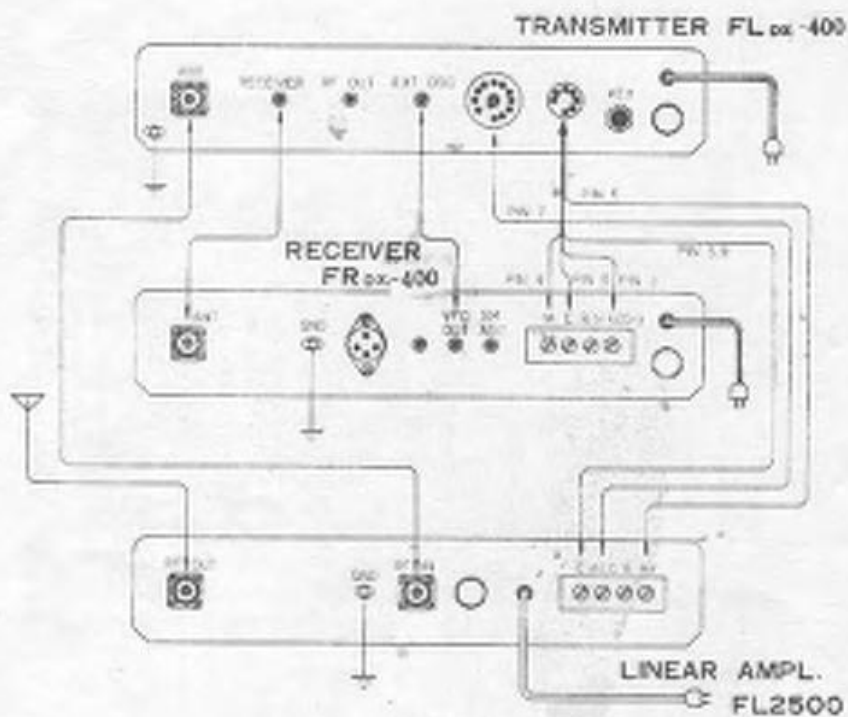
BOTTOM VIEW

INTERCONNECTION DIAGRAM

FTdx-400/200/560 Transceiver.



FL-2500 Linear Amplifier



FL2500 PARTS LIST

V-VACUUM TUBE	VC-VARIABLE CAPACITOR
101-105 6KD6	101 (PLATE) YA-270P
D-DIODE	102 (LOADING) ECV2HA43A44
207 1S269	L-INDUCTOR
201, 208, 209 1S1007	101 CATHODE CHOKE COIL
202-206 1S1943	102-106 PARASTIC SUPPRESSOR
301-308 10D10	107 PLATE CHOKE COIL
R-RESISTOR	201 LPF COIL
201 1/2W 47K Ω \pm 10%	202 TANK COIL
304-311 1/2W 470K Ω \pm 10%	203 CHOKE COIL 300 μ H
101-105 1W 56 Ω \pm 10%	S-SWITCH
203 1W 1K Ω \pm 10%	101 BAND SELECTOR 2-2-6
202 1W 3.3K Ω \pm 10%	203, 204, 205 WD2101
301, 302, 303 2W 270K Ω \pm 10%	201, 202 WD2301
312 METER SHUNT	RL-RELAY
VARIABLE (BIAS SET)	201 AW5221GK
203 10W 100 Ω	PB-PRINTED CIRCUIT BOARD
VR-VARIABLE RESISTOR	PB-1070
201 EVLS3AA00B14 10K Ω	PB-1091 or PB-1112
202, 203 EVLS3AA00B52 500 Ω	VS-VACUUM TUBE SOCKET
204 (SENS) EVHB0AS15B15 100K Ω	101-105 S-B0703
C-CAPACITOR	MOTOR WITH COOLING FAN
CERAMIC DISC	2S10A
10-10, 20, 205, 306-20 500WV 0.01 μ F \pm 10%	PL-PILOT LAMP
212, 213 1.4KVDC 0.01 μ F \pm 10%	201, 202 S-9 3V 0.15A
DIPPED MICA	J-JACK (RECEPTACLE & TERMINAL BOARD)
202 500WV 10PF \pm 10%	201, 202 (COAX) JSO-239
203 500WV 150PF \pm 10%	203 T-3507 (4P)
ELECTROLYTIC	204 ML-3391 (8P)
301, 302, 303 500WV 100 μ F \pm 10%	M-METER
206, 207 50WV 220 μ F \pm 10%	201 BW-22 1mA
CERAMIC	T-TRANSFORMER
113 RDA30 3KV 70PF \pm 10%	201 HI-VOLT. TRANS.
201 RDA30 3KV 100PF \pm 10%	202 HEATER TRANS.
116, 119 RDA30 3KV 250PF \pm 10%	F-FUSE
114, 118 RDA30 3KV 250PF \pm 10%	AC100-117V 30A
120 RDA30 3KV 300PF \pm 10%	AC200-234V 15A
111 RDA30 3KV 1000PF \pm 10%	FH-FUSE HOLDER
115, 122-125 RDA40 3KV 500PF \pm 10%	S-N1001
112 RDA40 3KV 500PF \pm 10%	

